

Top 10 Rules FOR PROCESS SAFETY



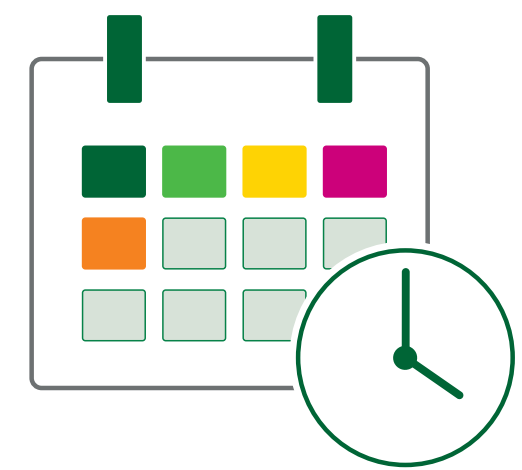
1 Obtain, understand and maintain all relevant and valid process safety information.

2 Ensure those with PSM responsibilities have the competence to fulfil their roles.



3 Process safety should become a value not simply a compliance topic.

4 Things get worse under pressure.



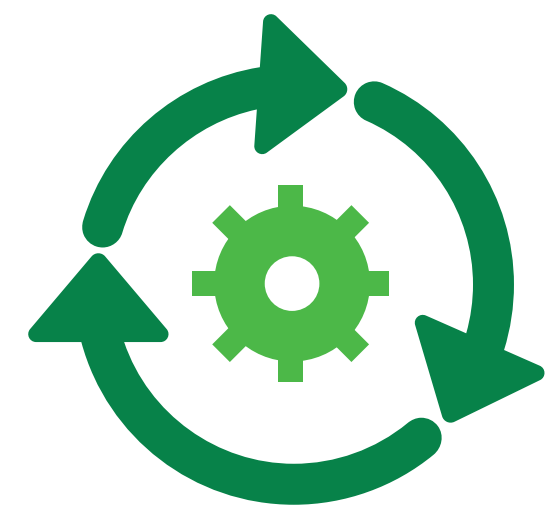
5 Ensure thorough and adequate risk assessments to understand risks and provide a robust basis for prevention and/or mitigation measures.

6 Maintain a "chronic sense of unease": The absence of evidence of risk is not evidence of the absence of risk



7 Let no single safeguard lead to disaster.

8 Do not presume a small change is not significant until you have properly assessed it.



9 Process Safety is the study of accidents, not an account of the accidents that did not occur (Kletz 1993).

10 Measure and report PSM performance using meaningful indicators across the whole organisation.

